



## Dexflex 727

### Compounded Polyolefin

#### Product Description

Dexflex 727 is a thermoplastic olefinic elastomer (TPO) designed for automotive exterior applications that require a combination of stiffness, good low-temperature impact resistance and excellent processability.

#### Product Characteristics

|                                      |   |
|--------------------------------------|---|
| <b>Test Method used</b>              | ISO   |
| <b>Processing Methods</b>            | Injection Molding   |
| <b>Features</b>                      | Low Temperature Impact Resistance, Paintable, Good Processability, Good Stiffness , Good Weather Resistance |
| <b>Typical Customer Applications</b> | Exterior Applications   |

| Typical Properties  | Method        | Value | Unit              |
|---|---------------|-------|-------------------|
| <b>Physical</b>   |               |       |                   |
| Density   | ISO 1183      | 0.97  | g/cm <sup>3</sup> |
| Melt flow rate (MFR) (230 °C/ 2.16 kg)                                    | ISO 1133      | 14    | g/10 min          |
| <b>Mechanical</b>   |               |       |                   |
| Tensile Stress at Yield (50 mm/min)                                       | ISO 527-1, -2 | 19    | MPa               |
| <i>Note: 150x10x4 mm specimen</i>   |               |       |                   |
| Flexural modulus (2 mm/min)   | ISO 178       | 1320  | MPa               |
| <i>Note: 80x10x4mm specimen</i>   |               |       |                   |
| <b>Impact</b>   |               |       |                   |
| Multiaxial Impact Strength (23 °C, 2.2 m/s)                               | ASTM D3763    | 18    | J                 |
| <b>Additional Information</b>   |               |       |                   |
| Mold shrinkage  | ISO 294-4     |       |                   |
| <i>Note: Please contact LyondellBasell for shrinkage recommendations.</i> |               |       |                   |